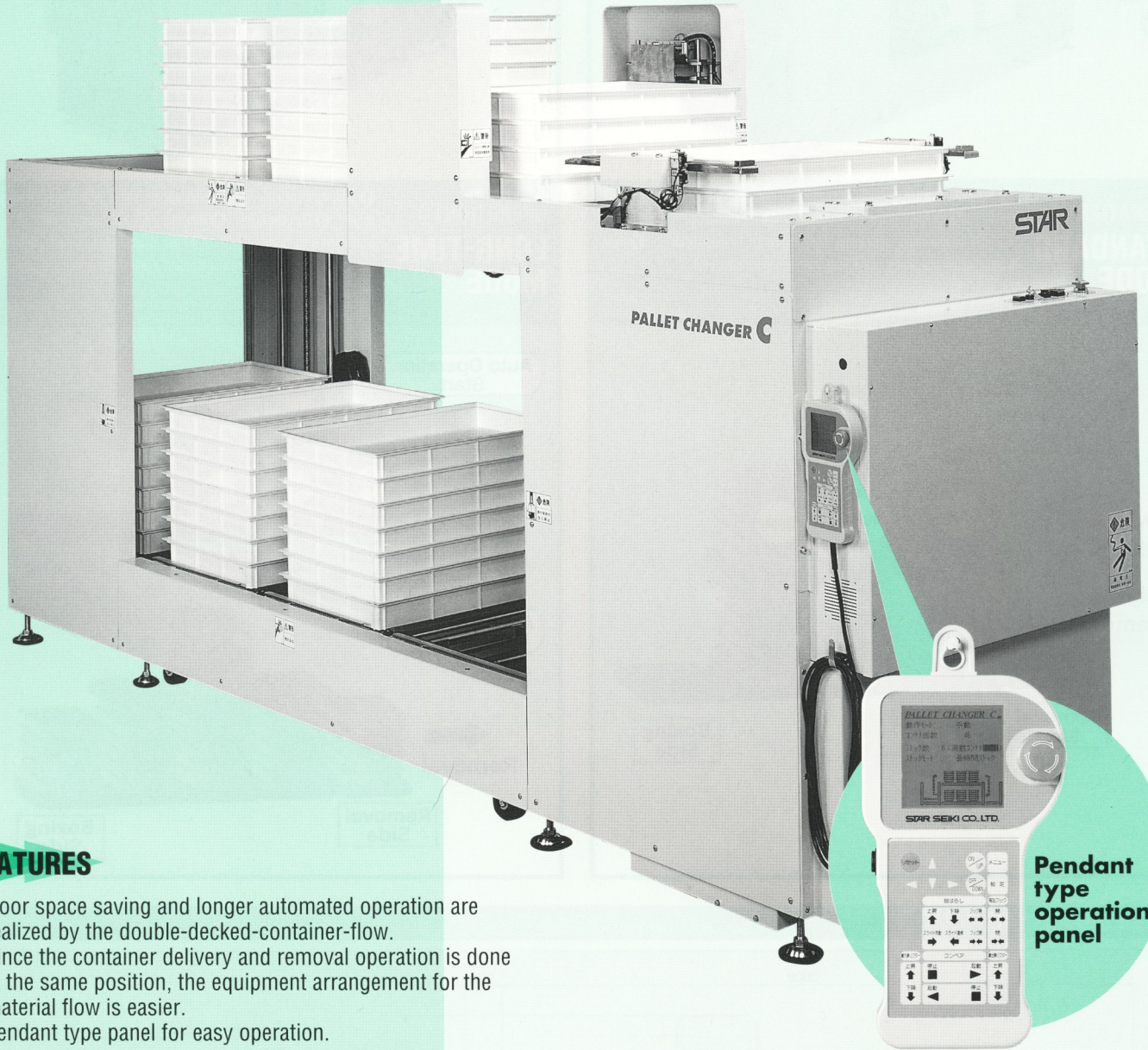


T O T A L F A S Y S T E M

PALLET CHANGER C C-70

PROMOTES THE AUTOMATED FACTORY OPERATION BY LINKING WITH AGV.



FEATURES

- Floor space saving and longer automated operation are realized by the double-decked-container-flow.
- Since the container delivery and removal operation is done at the same position, the equipment arrangement for the material flow is easier.
- Pendant type panel for easy operation.

MAIN SPECIFICATIONS

MAIN SPECIFICATIONS		Power Source	Air Pressure	Electric Consumption	Driving Method	Air Consumption	Controller
		AC200V±10% 50/60Hz	0.49MPa 5kgf/cm ²	0.8kVA	Air Cylinder Motor	12.7Nℓ/cycle	STEC-ACC
Container Replacement Period	Maximum Loading weight per container	Maximum Stacking Weight	Available Container Type	Slide Stroke	Maximum Stacking Height	Stockable Quantity	Overall Dimension
※ 4 sec	7kg	50kg	F70-25H~125H L : 622mm W : 417mm H : 42~140mm	650mm	800mm	Standard Mode 3 Piles Long-time Mode 6 Piles	L : 3150mm W : 850mm H : 1336mm

※Based on the boxing time of more than 15 seconds.

OPERATION DIAGRAM



OPERATION 1 STANDARD MODE

- ① Empty containers delivery
- ② Empty containers move to upper deck
- ③ Empty containers move to upper deck
- ④ Destacking
- ⑤ Boxing
- ⑥ Full containers stacking and move to lower deck
- ⑦ Full containers stacking
- ⑧ Full containers removed

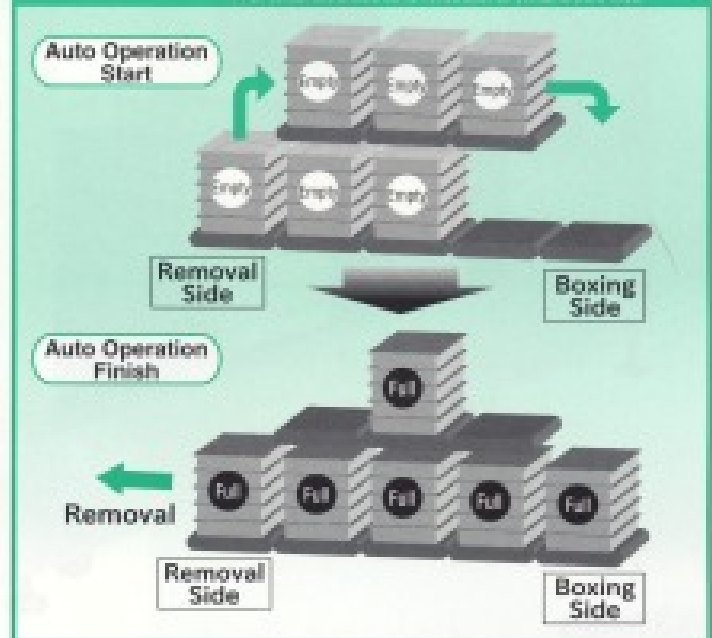
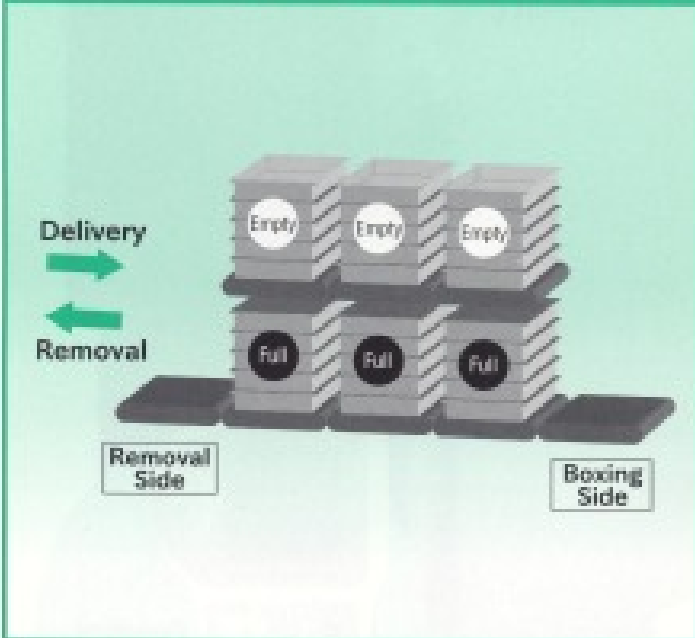
① Maximum stack is 3 piles. One pile delivery and one pile removal is standard.
 ⑧ Empty containers should be delivered after full containers are removed.



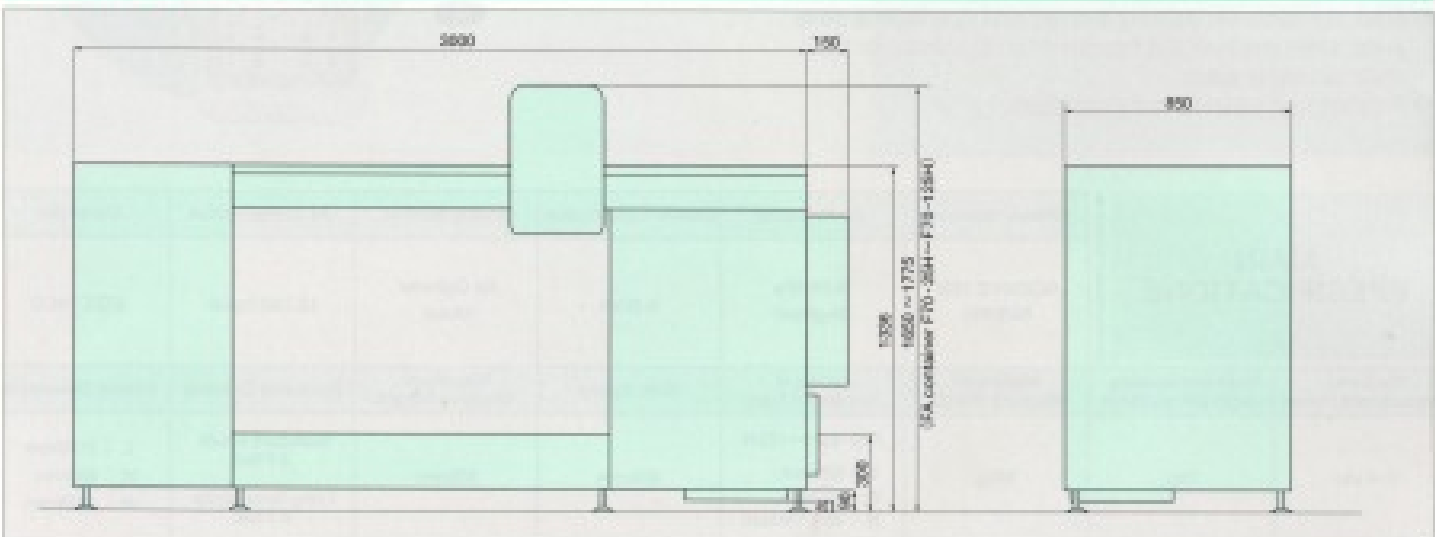
OPERATION 2 LONG-TIME MODE

- ① Empty containers move to upper deck
- ② Empty containers move to upper deck
- ③ Empty containers move to upper deck
- ④ Destacking
- ⑤ Boxing
- ⑥ Full containers stacking and move to lower deck
- ⑦ Full containers move to lower deck
- ⑧ Full containers move to upper deck
- ⑨ Full containers stacking

④ Operation starts after empty containers are delivered.
 ⑨ Maximum stack is 6 piles. Auto operation stops after all containers are filled.
 ⑧ Full containers should be removed after all containers are filled.



OUTER DIMENSIONS



● All stated here is subject to change without advance notice.